

### **SEIL Energy India Limited**

CIN: U40103HR2008PLC095648

Regd. Office: Building 7A, Level 5,

DLF Cyber City, Gurugram – 122002,

Haryana, India.

Tel: (91) 124 6846700/701, Fax: (91) 124 6846710 Email: cs@seilenergy.com Website: www.seilenergy.com

SEIL P2/APPCB/BZA/2025/007 27<sup>th</sup> September 2025

To
The Member Secretary,
Andhra Pradesh Pollution Control Board,
Paryavaran Bhavan, APIIC Colony Road,
Gurunanak Colony, Auto Nagar,
Vijayawada— 520007.

Sub.: Submission of Environment Statement for FY2024-25 – SEIL Energy India Limited Project-

2, Nellore.

Ref: CFO order issued vide Ref: APPCB/VJA/NLR/182/HO/CFO/2016 dated 14.12.2021 valid till

28.02.2027.

Dear Sir,

With reference to the above, please find enclosed herewith Environment Statement of SEIL Energy India Limited Project-2, Nellore for FY2024-25, duly filled in Form V.

Thanking you,

Yours faithfully,

For M/s. SEIL Energy India Limited

Gnanadesigan N Head HSE- SEIL

Encl: Environment Statement in Form V along with Annexures

Copy To:

1. The Additional Director, Scientist 'E', MoEF&CC, IRO, Vijayawada

2. The Regional Officer, APPCB, Nellore

# ENVIRONMENTAL STATEMENT FOR THE YEAR 2024-25

Of

2x660 MW
Super Critical Coal Based Thermal Power Plant

At
Ananthavaram, Varakavipudi Villages
TP Gudur Mandal
SPSR Nellore District
Andhra Pradesh

Submitted By

SEIL Energy India Limited Project-2

SPSR NELLORE,

ANDHRA PRADESH

September 2025

### FORM V (See Rule 14)

### Environmental Statement Report for the financial year ending the 31st March 2025

#### PART- A

(i) Name and adders of the : Mr. Sunil Kumar Gupta

Owner/Occupier of the Industry, Head O& M

Operation or process SEIL Energy India Limited

Project-2

Ananthavaram, and Varakavipudi

Villages,

Muthukur Mandal, SPSR Nellore

524 344

0861-3052311 0861-3052309

(ii) Industry Category : A (Coal based thermal power plant)

(iii) Production capacity : 1320 MW (2X660 MW)

(iv) Year of Establishment : Unit#1 (Nov 2016) & Unit#2 (Feb 2017)

(V) Date of the last Environmental :

statement Submitted

27<sup>th</sup> September 2024

### PART - B Water and Raw Material consumption

1. Water Consumption, m<sup>3</sup>/d:

Plant Process : 14,470 Cooling : 1,52,449 Potable : 42

Name of	Process Water Consumption per Unit of Product Output	
Product	During the Current Financial	During the Current
Froduct	Year (2023-24)	Financial Year (2024-25)
	0.525 m³/MWH	0.557 m <sup>3</sup> /MWH
Electricity	(Excl. Cooling Tower makeup)	(Excl. Cooling Tower makeup)
	6.278 m <sup>3</sup> /MWH	6.423 m <sup>3</sup> /MWH
	(Incl. Cooling Tower makeup)	(Incl. Cooling Tower makeup)

### 2. Raw Material Consumption

			Consumption of raw material	
Name of	Name of		per unit of output	
Products	Raw	Unit	During the current	During the current
Products	Materials		Financial year	Financial year
			(2023-24)	(2024-25)
Flootrigity	Coal	MT/MWH	0.599	0.649
Electricity	Furnace Oil	KL/MWH	0.0972	0.1169

<sup>\*</sup>Industry may use codes if disclosing details of raw materials would violate contractual obligations, otherwise all industries have to name the raw material used.

PART – C
Pollution Discharged to Environment/Unit of Output

(Parameters as specified in the consent issued)

(i) Pollution	Quantity of pollutants	Concentrations of	Percentage of
	discharged	pollutants in	variation
		discharges	from prescribed
		(mass/volume)	standards
			with reasons
a) Water	Please refer Annexure-I (Effluent Water Quality Third Party Monitoring reports)		hird Party Monitoring
b) Air	Please refer Annexure-II (St reports)	ack Emissions Quality	Third Party Monitoring

### PART- D

### **Hazardous Wastes**

(As specified under Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016)

### (a) From Process:

		Total Qu	iantity
S.No.	Hazardous Wastes	During the Current Financial year (2023-24)	During the Current Financial year (2024-25)
1	Expired Paints/ Paint Waste/ Empty Paint Cans	2.34 MT	6.00 MT
2	Expired Chemicals/ Chemical Waste/ Empty Chemical	0	0
3	Spent Ion Exchange Resins	0.36 MT	0
4	Oil Soaked or Chemicals coated Cotton waste	0.650 MT	1.34 MT
5	Used Oil Filters/ Damaged Filters	0.180 MT	0.398 MT
6	ETP Sludge/ Oil Sludge	0	0
7	Used Lubricant Oil	17.48 MT	53.294 MT
8	Waste Oil from DG Sets	0	0
9	Aerosol Cans	0	10.15 KG
10	Used Empty Chemical Jar/	0	0

	Bottles		
11	Used Empty PVC oil sample Bottles	0	0
12	Used Grease	0	1.78 MT
Other	Other Wastes		
13	Lead Acid Batteries	6.417 MT	5.024 MT
14	E-Waste	0.923 MT	1.104 MT

### PART- E **Solid Wastes**

### (b) From pollution control facilities:

	Solid	Total (	Quantity
S.No.	Wates	During the Current Financial year (2023-24)	During the Current Financial year (2024-25)
1	Ash (Fly Ash+ Bottom Ash)	11,30,148 MT	16,08,006 MT

(C)

### (1) Quantity recycled or re-utilized with in the plant:

	Solid Total Quantity		Quantity
S.No.	Wates	During the Current Financial year (2023-24)	During the Current Financial year (2024-25)
1	Ash (Fly Ash+ Bottom Ash)	1,64,547 MT	2,21,549 MT

### (2) Sold:

	Calid	Total Quantity	
S.No.	Solid Wates	During the Current Financial year (2023-24)	During the Current Financial year (2024-25)
1	Ash (Fly Ash+ Bottom Ash)	9,28,833 MT	10,30,516 MT

### (3) Disposed: (Total Ash Disposal)

	Calid	Total C	Quantity
S.No.	Solid Wates	During the Current Financial year (2023-24)	During the Current Financial year (2024-25)
1	Ash (Fly Ash+ Bottom Ash)	11,88,789 MT	16,16,776 MT

### PART- F

Please specify the characterization (in terms of composition and quantum) of hazardous as well as solid wastes and indicate disposal practice adopted for both these categories of wastes.

### **Characteristics of Solid Wastes**

### Fly Ash

Parameter	Unit	Fly Ash
Chromium (as Cr <sup>+6</sup> )	ppm	0.52
Arsenic (as As)	ppm	0.44
Lead (as Pb)	ppm	0.71
Mercury (as Hg)	ppm	< 0.05

### <u>Disposal practice of Solid Waste:</u>

### (a) Disposal Practice of Hazardous Waste:

S.No.	Name of Hazardous Waste	Disposal Practice
1	Expired Paints/ Paint Waste/ Empty Paint Cans	Disposal to Authorized recyclers/ Reprocessors/ Incinerators
2	Expired Chemicals/ Chemical Waste/ Empty Chemical	Disposal to Authorized recyclers/ Reprocessors/ Incinerators
3	Spent Ion Exchange Resins	Disposal to Authorized recyclers/ Reprocessors/ Incinerators
4	Oil Soaked or Chemicals coated Cotton waste	Disposal to Authorized recyclers/ Reprocessors/ Incinerators
5	Used Oil Filters/ Damaged Filters	Disposal to Authorized recyclers/ Reprocessors/ Incinerators
6	ETP Sludge/ Oil Sludge	Disposal to Authorized recyclers/ Reprocessors/ Incinerators
7	Used Lubricant Oil	Disposal to Authorized recyclers/ Reprocessors/ Incinerators/ Pre-processors
8	Waste Oil from DG Sets	Disposal to Authorized recyclers/ Reprocessors/ Incinerators/ Pre-processors
9	Aerosol Cans	Disposal to Authorized recyclers/ Reprocessors/ Incinerators
10	Used Empty Chemical Jar/ Bottles	Disposal to Authorized recyclers/ Reprocessors/ Incinerators
11	Used Empty PVC oil sample Bottles	Disposal to Authorized recyclers/ Reprocessors/ Incinerators
12	Used Grease	Disposal to Authorized recyclers/ Reprocessors/ Incinerators
Other	Wastes	
13	Lead Acid Batteries	Return to manufacturers/dealers on buyback basis/ Authorized recyclers
14	E-Waste	Authorized recyclers/ Reprocessors

### (b) Disposal Practice of Solid Waste:

S.No.	Name of Solid Waste	Disposal Practice
1	Ash (Fly Ash+ Bottom Ash)	Utilization in Cement/ AAC blocks/ Brick Industry/ RMC/ Export to other countries/ Disposal in Ash Pond/ Filling of Low lying areas

 $\label{eq:partial} \mbox{PART-} \mbox{ G}$  Impact of the pollution control measures on conservation of natural resources and on the cost of production.

### Energy Conservation Initiatives

SI.	Initiatives	Energy Savings (MWh)	Fuel (MT)	
INO.	Fronth CM December of the control of	(IVIVVII)		
1	Fourth CW Pump stopped during part load and	19903	-	
	high condenser vacuum conditions			
2	CW Pump-1B impeller protective coating	1752	_	
_	carried out for pump efficiency improvement	1702		
3	Electro Chlorination plant feed pump-B	148.9		
3	impeller trimming	140.9	_	
4	Unit-1 Condenser tube cleaning & NDCT	_	1221.3	
4	rectification	_	1221.5	
5	Reduction of LDO header pressure form 4 MPa	122.2		
5	to 1 MPa during unit running condition	122.2	-	
6	ESP conveying cycle optimization in Unit-1&2	1067.2	-	
7	Stopping of Blowdown pumps by diverting	2960.9		
/	blowdown water from CW pump discharge	2 900. 9	_	
	Transit blowdown (TBD) system process			
8	enhanced by utilizing bleed from CW pump	3328.8	-	
	discharge pressure			

- Portal water overhead tanks high level float switches (8 No's) installed.
- Water Taps & Flushers flow optimized by installing aerators in Admin building.
- Service water and Portable water Flow meters installed for Effective monitoring.
- Daily mail-based alerts for high water consuming areas.
- Green belt area water controlling and optimization through daily monitoring by installing area wise flow meters.

Different initiative/ technologies like Double Ring Method, Online Drip System,
 WAPASA & Israel Technology adopted for water consumption reduction in our green belt in both plants.

#### PART- H

### Additional measures/ investment proposal for environmental protection including abatement of pollution, prevention of pollution

- A total of about Rs. 2,57,86,000 has been spent on Environment Monitoring, House Keeping, Waste Disposal, Green Belt Maintenance, Ash Management, Maintenance of Pollution Control Monitoring equipment like CEMS, CAAQMS & EQMS for the financial year 2024–25.
- Regular monitoring of Ambient Air Quality, Stack emissions and Effluent quality have been taken up to evaluate the efficiency of the pollution control systems and control measures. Both CEMS, CAAQMS & EQMS are connected to APPCB / CPCB websites and data is being transmitted on real time basis.
- Energy Management system (EMS) Implementation under progress for Auxiliary consumption optimization.
- Bulk shipment of Ash disposal done to Sri Lanka and Middle East.
- SEIL has hired JCB for free loading of pond ash to supply customers.
- Exploring export opportunities.
- Finding other modes of transportation of fly ash to the customers.
- LOI issued to NHAI for pond ash off take and the same was in progress.
- The parking area has been enhanced for further parking of more bulkers.
- Break bulk shipment to middle east.
- Energy Management system (EMS) Implementation under progress for Auxiliary consumption optimization.
- Massive tree plantation is done inside as well as outside of the Plant premises. Lawns/ gardens also are developed inside the plant premises to enhance aesthetics.
   Conocarpus plantation is done all around the coal stack area to suppress the windborne coal dust.
- Upgraded DFDS System installed for dust suppression.
- All internal roads are made up of concrete/asphalt to reduce the fugitive dust emission inside the plant premises.
- Rainwater harvesting ponds are constructed & maintained in the site.
- Good Housekeeping practices and 5S system has been implemented in the company by deploying approx. 200 No's of manpower.
- Company has undertaken 5S audit from QCFI and is being certified.

### PART— | Any other particulars for improving the quality of environment

- SEIL Energy India Limited certified with ISO 9001:2015 (QMS), ISO 14001:2015
   (EMS) & ISO 45001:2018 (OHS)
- 5S certification by Quality Circle Forum of India (QCFI).
- More than 358 acres of Greenbelt development completed inside & all along the periphery of the plant boundary.
- World Environment Day was celebrated with Plantation, Competitions, awareness sessions, Sea Beach Cleaning Activity & Green Rally to build up environmental awareness among employees and the community.

Gnanadesigan N Head-HSE On Behalf of Head O&M

Mr. Sunil Kumar Gupta Head O&M SEIL Energy India Limited Date: 27-09-2025

# ANNIEXURIE- I



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Environmental, Micro Biology, Analytical Testings & RO, ETP, STP's Engineering

### **TEST REPORT**

**ISSUED TO:** 

M/s. SEIL ENERGY INDIA LIMITED PROJECT-2

(2x660 MW Coal Based Thermal Power Plant), Near Ananthavaram (V), Thotapalli Gudur (M),

SPSR Nellore (Dist.) -524344.

**Discipline: Chemical** 

**Group: Water** 

**Product: ETP OUTLET (Treated Effluent)** 

Date of Monitoring: 09.05.2024 Sample Collected By: Ganesh Sample Registration Date: 11.05.2024 Analysis Starting Date: 11.05.2024

Analysis Completed Date: 20.05.2024

Issue Date: 20.05.2024

Lab Ref: SEPL/ES/SEILEILP/05-24/0002

#### **TEST RESULT**

S.NO	TEST PARAMETERS	TEST METHOD	UNITS	RESULTS	STANDARD
1.	рН	IS:3025(Part-11)1983		7.0	5.5-9.0
2.	Total Dissolved Solids	IS:3025(Part-15)1984	mg/l	289	2100
3.	Total Suspended Solids	IS:3025(Part-15)1984	mg/l	45	200
4.	Chemical Oxygen Demand	IS:3025(Part-58)-1986	mg/l	40	250
5.	Biochemical Oxygen Demand (5 days at 20°C)	IS:3025(Part-44)-1993	mg/l	27	100
6.	Oil & Grease	IS:3025(Part-39)-1991	mg/l	<1.0	10

Note: IS- Indian Standard

K. S. Lad Verified by



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Managing Director

**LABORATORY:** Plot No 142/1, Eruvada Junction, Sabbavaram (M), Vizag - 531 035 **Web**: www.spectraenviro.com | **E-mail**: sepl.sjn@gmail.com | info@spectraenviro.com





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### **TEST REPORT**

**ISSUED TO:** 

M/s. SEIL ENERGY INDIA LIMITED PROJECT-2

(2x660 MW Coal Based Thermal Power Plant), Near Ananthavaram (V), Thotapalli Gudur (M),

SPSR Nellore (Dist.) -524344.

Discipline: Chemical

Group: Water

**Product: STP OUTLET** 

Date of Monitoring: 09.05.2024

Sample Collected By: Ganesh

Sample Registration Date: 11.05.2024

Analysis Starting Date: 11.05.2024
Analysis Completed Date: 20.05.2024

Issue Date: 20.05.2024

Lab Ref: SEPL/ES/SEILEILP/05-24/0002

#### **TEST RESULT**

S.NO	TEST PARAMETERS	TEST METHOD	UNITS	RESULTS	STANDARD
1.	рН	IS:3025(Part-11)1983	-	7.2	5.5-9.0
2.	Total Dissolved Solids	IS:3025(Part-15)1984	mg/l	196	<2100
3.	Total Suspended Solids	IS:3025(Part-15)1984	mg/l	46	<200
4.	Chemical Oxygen Demand	IS:3025(Part-58)-1986	mg/l	74	<250
5.	Biochemical Oxygen Demand (5 days at 20°C)	IS:3025(Part-44)-1993	mg/l	36	<100
6.	Oil & Grease	IS:3025(Part <mark>-39)-1991</mark>	mg/l	<1.0	<10
7.	Free Residual Chlorine	APHA 23 <sup>rd</sup> Edition, 2017:4500 Cl <sup>-</sup> B	mg/l	0.1	<0.5
8.	Fecal Coliforms per 100 ml	IS:1622 <mark>:1981</mark>	MPN/ 100 ml	Absent	Absent/ 100ml

Note: IS-Indian Standard

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(2x660 MW Coal Based Thermal Power Plant), Near Ananthavaram (V), Thotapalli Gudur (M),

SPSR Nellore (Dist.) -524344.

Discipline: Chemical

Group: Wastewater

Sample Location: Ash Pond Effluent Water

Date of Monitoring: 09.05.2024 Sample Collected By: Ganesh Sample Registration Date: 11.05.2024 Analysis Starting Date: 11.05.2024 Analysis Completed Date: 20.05.2024

Issue Date: 20.05.2024

Lab Ref: SEPL/ES/SEILEILP/05-24/0001

### **TEST RESULT**

S.NO	TEST PARAMETERS	UNIT	TEST METHOD	RESULT	STANDARD
1.	рН		IS:3025(Part-11)1983	7.5	6.5-8.5
2.	Color	Hazen	IS-3025(Part-4)2021	Colorless	Colorless
3.	Odor		IS-3025(Part-5)	Agreeable	Agreeable
4.	Total Suspended Solids	mg/l	IS:3025(Part-11)1983	64	100
5.	Chemical Oxygen Demand (COD)	mg/l	IS:3025(Part-58)-2006	85	250
6.	Biochemical Oxygen Demand (BOD) (3 days at 27 °C)	mg/l	IS:3025(Part-44)-1993	65	100
7.	Oil & Grease	mg/l	IS:3025(Part-39)-1991	2.1	10
8.	Total Arsenic as As	mg/l	IS:3025(Part-37)-1988	<0.01	0.2
9.	Mercury as Hg	mg/l	IS:3025(Part-48)-1994	<0.001	0.01
10.	Lead as Pb	mg/l	IS:3025(Part-47)-1994	<0.01	2.0
11.	Cadmium as Cd	mg/l	IS:3025(Part-41)-1992	<0.001	2.0
12.	Hexavalent Chromium as Cr6+	mg/l	IS:3025(Part-52)-2003	<0.001	1.0

IS-Indian Standard

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Buresh W.
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Managing Director

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(2X660 MW Coal Based Thermal Power Plant), Near Ananthavaram (V), Thotapalli Gudur (M),

SPSR Nellore (Dist.)-524344.

Discipline: Chemical

**Group: Water** 

**Product: Water** 

**Location: Boiler Feed Water** 

Qty: 1 Ltrs

**Packing: Plastic Container** 

Date Of Sampling: 09.05.2024

Sample Registration Date: 11.05.2024

Analysis Starting Date: 11.05.2024

Issue Date: 20.05.2024

Lab Ref: SEPL/ES/SEILEILP/05-24/0001

Sample collected person details: S. Ganesh

#### **TEST RESULT**

S.NO	TEST PARAMETERS	TEST METHOD	UNITS	RESULTS	STANDARDS
1.	Total Suspended Solids	IS3025(P-17)1984	mg/l	4.5	100
2.	Oil & Grease	IS3025(P-39)2021	mg/l	< 1.0	10
3.	Copper (Total)	IS3025(P-42)1992	mg/l	0.39	1.0
4.	Ferrous as Fe <sup>+</sup>	IS3025(P-53)2003	mg/l	0.41	1.0
5.	Free Available Chlorine	IS3025(P-26)1986	mg/l	< 0.1	0.5

K. S. Lad Verified by



Cell: 80199 55222, 111 | BRANCHES: VIJAYAWADA | HYDERABAD

Horized by
Managing Director

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(2X660 MW Coal Based Thermal Power Plant), Near Ananthavaram (V), Thotapalli Gudur (M), SPSR Nellore (Dist.)-524344.

Discipline: Chemical

**Group: Water Product: Water** 

**Location: Cooling Tower Blow Down** 

Qty: 1 Ltrs

**Packing: Plastic Container** 

Date Of Sampling: 09.05.2024

Sample Registration Date: 11.05.2024

Analysis Starting Date: 11.05.2024

Issue Date: 20.05.2024

Lab Ref: SEPL/ES/SEILEILP/05-24/0002

Sample collected person details: S. Ganesh

#### **TEST RESULT**

S.NO	TEST PARAMETERS	TEST METHOD	UNITS	RESULTS	STANDARD
1.	Zinc	IS3025(P-49)1994	mg/l	0.47	1.0
2.	Chromium (Total)	IS3025(P-52)2003	mg/l	BDL	0.2
3.	Phosphate	IS3025(P-31)1998	mg/l	3.1	5.0
4.	Free Available Chlorine	IS3025(P-26)1986	mg/l	0.3	0.5





Authorized by Managing Director



LABORATORY: Plot No 142/1, Eruvada Junction, Sabbavaram (M), Vizag - 531 035 Web: www.spectraenviro.com | E-mail: sepl.sjn@gmail.com | info@spectraenviro.com



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(2x660 MW Coal Based Thermal Power Plant), Near Ananthavaram (V), Thotapalli Gudur (M),

SPSR Nellore (Dist.) -524344.

Discipline: Chemical

**Group: Water** 

Product: Marine Outfall Water
Date of Sampling: 09.05.2024
Sample Collected By: Ganesh

Sample Registration Date: 11.05.2024 Analysis Starting Date: 11.05.2024 Analysis Completed Date: 20.05.2024

Issue Date: 20.05.2024

Lab Ref: SEPL/ES/SEILEILP/05-24/0001

#### **TEST RESULT**

S. NO	TEST PARAMETERS	TEST METHOD	UNITS	RESULTS	STANDARDS
1	рН	IS:3025(Part-11)1983		7.7	6.5-8.5
2	Temperature Intake		°C	29.2	Shall not exceed 5°C above the
3	Temperature Out Fall		°C	31.4	Receiving temperature
4	Electric Conductivity	IS: 3025:1964	µs/cm	23568	1
5	Total Dissolved Solids	IS:3025(Part-15)1984	mg/l	18,614	
6	Total Suspended Solids	IS:3025(Part-15)1984	mg/l	42	100
7	Chemical Oxygen Demand	IS:3025(Part-58)-2006	mg/l	89	250
8	Biochemical Oxygen Demand (3 days at 27°C)	IS:3025(Part-44)- <mark>1993</mark>	mg/l	48	100
9	Oil & Grease	IS:3025(Part-39)- <mark>1991</mark>	mg/l	<1.0	10
10	Total Hardness as CaCO₃	IS:3025(Part-21)-2012	mg/l	4201	
11	Total Alkalinity as CaCO₃	IS:3025(Part-23)-2012	mg/l	757	
12	P- Alkalinity as CaCO₃	IS:3025(Part-13)-1964	mg/l	Nil	
13	Turbidity	IS:3025(Part-10)-2012	NTU	4.0	
14	Calcium as Ca	IS:3025(Part-40)-2012	mg/l	1,290	
15	Magnesium as Mg	IS:3025(Part-46)-2012	mg/l	221	
16	Sodium as Na	IS:3025(Part-45)1993	mg/l	766	

K. S. Lad Verified by



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Managing Director

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S. No	TEST PARAMETERS	TEST METHOD	UNITS	RESULTS	STANDARDS
17	Potassium as K	IS:3025(Part-45)1993	mg/l	289	
18	Chloride as Cl	IS:3025(Part-32)-2012	mg/l	7,525	
19	Sulphates as SO <sub>4</sub>	IS:3025(Part-24)-2012	mg/l	751	
20	Nitrates as NO₃	IS:3025(Part-34)-2012	mg/l	35.9	-
21	Carbonates as CO₃	IS:3025(Part-51)-2017	mg/l	Nil	ŀ
22	Bio Carbonates as HCO <sub>3</sub>	IS:3025(Part-51)-2017	mg/l	457	
23	Iron as Fe	IS:3025(Part-53)-2012	mg/l	4.1	
24	Fluoride as F	IS:3025(Part-60)-2012	mg/l	1.9	
25	Copper as Cu	IS:3025(Part-42)-2012	mg/l	0.63	
26	Manganese as Mn	IS:3025(Part-59)-2012	mg/l	0.47	
27	Phenolic Compounds as C <sub>6</sub> H <sub>5</sub> OH	IS:3025(Part-43)-2012	mg/l	<0.005	1
28	Cadmium as Cd	IS:3025(Part-41)-2012	mg/l	<0.005	2.0
29	Mercury as Hg	IS:3025(Part-48)- <mark>2012</mark>	mg/l	<0.001	0.01
30	Selenium as Se	IS:3025(Part-56)-2012	mg/l	<0.005	-
31	Arsenic as As	IS:3025(Part-37)-2012	mg/l	<0.01	0.2
32	Cyanide as CN	IS:3025(Part-27)-2012	mg/l	<0.01	
33	Lead as Pb	IS:3025(Part-47)-2012	mg/l	<0.01	2.0
34	Zinc as Zn	IS:3025(Part-49)-2012	mg/l	0.44	-
35	Hexavalent Chromium as Cr <sup>+6</sup>	IS:3025(Part-38)-1964	mg/l	<0.001	1.0
36	Boron as B	IS:3025(Part-57) <mark>-2012</mark>	mg/l	0.001	
37	Silica as SiO2	IS:3025(Part-35) <mark>-2019</mark>	mg/l	31.3	

Note: IS- Indian Standard





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### **TEST REPORT**

ISSUED TO:

M/s. SEIL ENERGY INDIA LIMITED PROJECT-2

(2x660 MW Coal Based Thermal Power Plant), Near Ananthavaram (V), Thotapalli Gudur (M),

SPSR Nellore (Dist.) -524344.

Discipline: Chemical

Group: Water

Product: Marine Outfall Water (Fish Bio-Assay Test)

Date of Sampling: 09.05.2024 Sample Collected By: Ganesh Sample Registration Date: 11.05.2024 Analysis Starting Date: 11.05.2024 Analysis Completed Date: 20.05.2024

Issue Date: 20.05.2024

Lab Ref: SEPL/ES/SEILEILP/05-24/0002

#### **TEST RESULT**

TEST SPECIES	SOURCE OF ORGANISM	LENGTH & WEIGHT (For Fish)	REMARKS
Zebra Fish	Through vendors	1. Length 4.7 cm 2. Weight 3.9 gm	1.Fish were not fed <u>Yes</u> 2. Temperature range in  aquarium 25°C

#### REFERENCE TEST DATA

START DATE: 11.05.2024 END DATE: 20.05.2024

**COMMENTS:** 

The test species were undergone toxicity for about 96 Hrs.

RESULT: 97% survival of fish was noticed

Testing: As per M. L. Jackson & FAO –Food and Agriculture Organization

K. S. Lad Verified by



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Managing Director

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M/s. SEIL ENERGY INDIA LIMITED PROJECT-2

(2x660 MW Coal Based Thermal Power Plant), Near Ananthavaram (V), Thotapalli Gudur (M),

SPSR Nellore (Dist.) -524344.

**Discipline: Chemical** 

**Group: Water** 

**Product: ETP OUTLET (Treated Effluent)** 

Date of Monitoring: 22.08.2024 Sample Collected By: Ganesh Sample Registration Date: 23.08.2024 Analysis Starting Date: 23.08.2024

Analysis Completed Date: 28.08.2024 Issue Date: 28.08.2024

Lab Ref: SEPL/ES/SEILEILP/08-24/0002

#### **TEST RESULT**

S.NO	TEST PARAMETERS	TEST METHOD	UNITS	RESULTS	STANDARD
1.	рН	IS:3025(Part-11)1983		6.9	5.5-9.0
2.	Total Dissolved Solids	IS:3025(Part-15)1984	mg/l	372	2100
3.	Total Suspended Solids	IS:3025(Part-15)1984	mg/l	68	200
4.	Chemical Oxygen Demand	IS:3025(Part-58)-1986	mg/l	43	250
5.	Biochemical Oxygen Demand (5 days at 20°C)	IS:3025(Part-44)-1993	mg/l	26	100
6.	Oil & Grease	IS:3025(Part-39)-1991	mg/l	<1.0	10

Note: IS- Indian Standard

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(2x660 MW Coal Based Thermal Power Plant), Near Ananthavaram (V), Thotapalli Gudur (M),

SPSR Nellore (Dist.) -524344.

Discipline: Chemical

Group: Water

**Product: STP OUTLET** 

Date of Monitoring: 22.08.2024 Sample Collected By: Ganesh Sample Registration Date: 23.08.2024

Analysis Starting Date: 23.08.2024
Analysis Completed Date: 29.08.2024

Issue Date: 29.08.2024

Lab Ref: SEPL/ES/SEILEILP/08-24/0002

#### **TEST RESULT**

S.NO	TEST PARAMETERS	PARAMETERS TEST METHOD		RESULTS	STANDARD
1.	рН	IS:3025(Part-11)1983	1	7.6	5.5-9.0
2.	Total Dissolved Solids	IS:3025(Part-15)1984	mg/l	191	<2100
3.	Total Suspended Solids	IS:3025(Part-15)1984	mg/l	53	<200
4.	Chemical Oxygen Demand	IS:3025(Part-58)-1986	mg/l	67	<250
5.	Biochemical Oxygen Demand (5 days at 20°C)	IS:3025(Part-44)-1993	mg/l	34	<100
6.	Oil & Grease	IS:3025(Part <mark>-39)-1991</mark>	mg/l	<1.0	<10

Note: IS-Indian Standard

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(2x660 MW Coal Based Thermal Power Plant), Near Ananthavaram (V), Thotapalli Gudur (M),

SPSR Nellore (Dist.) -524344.

Discipline: Chemical

Group: Wastewater

Sample Location: Ash Pond Effluent Water

Date of Monitoring: 22.08.2024 Sample Collected By: Ganesh Sample Registration Date: 23.08.2024 Analysis Starting Date: 23.08.2024 Analysis Completed Date: 29.08.2024

Issue Date: 29.08.2024

Lab Ref: SEPL/ES/SEILEILP/08-24/0001

### **TEST RESULT**

S.NO	TEST PARAMETERS	UNIT	TEST METHOD	RESULT	STANDARD
1.	Н		IS:3025(Part-11)1983	7.6	6.5-8.5
2.	Color	Hazen	IS-3025(Part-4)2021	Colorless	Colorless
3.	Odor		IS-3025(Part-5)	Agreeable	Agreeable
4.	Total Suspended Solids	mg/l	IS:3025(Part-11)1983	78	100
5.	Chemical Oxygen Demand (COD)	mg/l	IS:3025(Part-58)-2006	61	250
6.	Biochemical Oxygen Demand (BOD) (3 days at 27 °C)	mg/l	IS:3025(Part-44)-1993	54	100
7.	Oil & Grease	mg/l	IS:3025(Part-39)-1991	2.4	10
8.	Total Arsenic as As	mg/l	IS:3025(Part-37)-1988	<0.01	0.2
9.	Mercury as Hg	mg/l	IS:3025(Part-48)-1994	<0.001	0.01
10.	Lead as Pb	mg/l	IS:3025(Part-47)-1994	<0.01	2.0
11.	Cadmium as Cd	mg/l	IS:3025(Part-41)-1992	<0.001	2.0
12.	Hexavalent Chromium as Cr <sup>6+</sup>	mg/l	IS:3025(Part-52)-2003	<0.001	1.0

IS-Indian Standard

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(2X660 MW Coal Based Thermal Power Plant), Near Ananthavaram (V), Thotapalli Gudur (M),

SPSR Nellore (Dist.)-524344.

Discipline: Chemical

**Group: Water** 

Product: Water

**Location: Boiler Feed Water** 

Qty: 1 Ltrs

Packing: Plastic Container

Date Of Sampling: 22.08.2024

Sample Registration Date: 23.08.2024

Analysis Starting Date: 23.08.2024

Issue Date: 29.08.2024

Lab Ref: SEPL/ES/SEILEILP/08-24/0001

Sample collected person details: S. Ganesh

#### **TEST RESULT**

S.NO	TEST PARAMETERS	TEST METHOD	UNITS	RESULTS	STANDARDS
1.	Total Suspended Solids	IS3025(P-17)1984	mg/l	4.9	100
2.	Oil & Grease	IS3025(P-39)2021	mg/l	< 1.0	10
3.	Copper (Total)	IS3025(P-42)1992	mg/l	0.42	1.0
4.	Ferrous as Fe <sup>+</sup>	IS3025(P-53)2003	mg/l	0.49	1.0
5.	Free Available Chlorine	IS3025(P-26)1986	mg/l	< 0.1	0.5

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SPSR Nellore (Dist.)-524344.

Discipline: Chemical

**Group: Water** 

**Product: Water** 

**Location: Cooling Tower Blow Down** 

Qty: 1 Ltrs

**Packing: Plastic Container** 

Date Of Sampling: 22.08.2024

Sample Registration Date: 23.08.2024

Analysis Starting Date: 23.08.2024

Issue Date: 29.08.2024

Lab Ref: SEPL/ES/SEILEILP/08-24/0002

Sample collected person details: S. Ganesh

#### **TEST RESULT**

S.NO	TEST PARAMETERS	TEST METHOD	UNITS	RESULTS	STANDARD
1.	Zinc	IS3025(P-49)1994	mg/l	0.53	1.0
2.	Chromium (Total)	IS3025(P-52)2003	mg/l	BDL	0.2
3.	Phosphate	IS3025(P-31)1998	mg/l	3.2	5.0
4.	Free Available Chlorine	IS3025(P-26)1986	mg/l	0.2	0.5

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M/s. SEIL ENERGY INDIA LIMITED PROJECT-2

(2x660 MW Coal Based Thermal Power Plant), Near Ananthavaram (V), Thotapalli Gudur (M),

SPSR Nellore (Dist.) -524344.

Discipline: Chemical

Group: Water

Product: Marine Outfall Water
Date of Sampling: 22.08.2024
Sample Collected By: Ganesh

Sample Registration Date: 23.08.2024 Analysis Starting Date: 23.08.2024 Analysis Completed Date: 29.08.2024

Issue Date: 29.08.2024

Lab Ref: SEPL/ES/SEILEILP/08-24/0001

#### TEST RESULT

			A		
S. NO	TEST PARAMETERS	TEST METHOD	UNITS	RESULTS	STANDARDS
1	рН	IS:3025(Part-11)1983		7.2	6.5-8.5
2	Temperature Intake		°C	28.6	Shall not exceed 5°C above the
3	Temperature Out Fall		°C	30.3	Receiving temperature
4	Electric Conductivity	IS: 3025:1964	μs/cm	24174	1
5	Total Dissolved Solids	IS:3025(Part-15)1984	mg/l	17,735	
6	Total Suspended Solids	IS:3025(Part-15)1984	mg/l	49	100
7	Chemical Oxygen Demand	IS:3025(Part-58)-2006	mg/l	81	250
8	Biochemical Oxygen Demand (3 days at 27°C)	IS:3025(Part-4 <mark>4)-1</mark> 993	mg/l	54	100
9	Oil & Grease	IS:3025(Part- <mark>39)-1991</mark>	mg/l	<1.0	10
10	Total Hardness as CaCO₃	IS:3025(Part-21)-2012	mg/l	4423	
11	Total Alkalinity as CaCO₃	IS:3025(Part-23)-2012	mg/l	664	
12	P- Alkalinity as CaCO₃	IS:3025(Part-13)-1964	mg/l	Nil	
13	Turbidity	IS:3025(Part-10)-2012	NTU	4.8	
14	Calcium as Ca	IS:3025(Part-40)-2012	mg/l	1,174	
15	Magnesium as Mg	IS:3025(Part-46)-2012	mg/l	256	
16	Sodium as Na	IS:3025(Part-45)1993	mg/l	574	1

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S. No	TEST PARAMETERS	TEST METHOD	UNITS	RESULTS	STANDARDS
17	Potassium as K	IS:3025(Part-45)1993	mg/l	275	
18	Chloride as Cl	IS:3025(Part-32)-2012	mg/l	7,236	
19	Sulphates as SO <sub>4</sub>	IS:3025(Part-24)-2012	mg/l	768	
20	Nitrates as NO₃	IS:3025(Part-34)-2012	mg/l	40.8	1
21	Carbonates as CO₃	IS:3025(Part-51)-2017	mg/l	Nil	-1
22	Bio Carbonates as HCO <sub>3</sub>	IS:3025(Part-51)-2017	mg/l	464	-1
23	Iron as Fe	IS:3025(Part-53)-2012	mg/l	4.7	-1
24	Fluoride as F	IS:3025(Part-60)-2012	mg/l	1.5	-1
25	Copper as Cu	IS:3025(Part-42)-2012	mg/l	0.74	
26	Manganese as Mn	IS:3025(Part-59)-2012	mg/l	0.53	
27	Phenolic Compounds as $C_6H_5OH$	IS:3025(Part-43)-2012	mg/l	<0.005	-1
28	Cadmium as Cd	IS:3025(Part-41)-2012	mg/l	<0.005	2.0
29	Mercury as Hg	IS:3025(Part-48)- <mark>2012</mark>	mg/l	<0.001	0.01
30	Selenium as Se	IS:3025(Part-56)-2012	mg/l	<0.005	-
31	Arsenic as As	IS:3025(Part-37)-2012	mg/l	<0.01	0.2
32	Cyanide as CN	IS:3025(Part-27)-2012	mg/l	<0.01	
33	Lead as Pb	IS:3025(Part-47)-2012	mg/l	<0.01	2.0
34	Zinc as Zn	IS:3025(Part-49)-2012	mg/l	0.47	
35	Hexavalent Chromium as Cr <sup>+6</sup>	IS:3025(Part-38) <mark>-1964</mark>	mg/l	<0.001	1.0
36	Boron as B	IS:3025(Part-57) <mark>-2012</mark>	mg/l	0.001	
37	Silica as SiO2	IS:3025(Part-35) <mark>-2019</mark>	mg/l	34.6	

Note: IS- Indian Standard

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### **TEST REPORT**

ISSUED TO:

M/s. SEIL ENERGY INDIA LIMITED PROJECT-2

(2x660 MW Coal Based Thermal Power Plant), Near Ananthavaram (V), Thotapalli Gudur (M),

SPSR Nellore (Dist.) -524344.

Discipline: Chemical

Group: Water

Product: Marine Outfall Water (Fish Bio-Assay Test)

Date of Sampling: 22.08.2024 Sample Collected By: Ganesh Sample Registration Date: 23.08.2024
Analysis Starting Date: 23.08.2024

Analysis Completed Date: 29.08.2024

Issue Date: 29.08.2024

Lab Ref: SEPL/ES/SEILEILP/08-24/0002

#### **TEST RESULT**

TEST SPECIES	SOURCE OF ORGANISM	LENGTH & WEIGHT (For Fish)	REMARKS
Zebra Fish	Through vendors	1. Length 4.5 cm 2. Weight 3.8 gm	1.Fish were not fed <u>Yes</u> 2. Temperature range in  aquarium 26°C

#### REFERENCE TEST DATA

START DATE: 23.08.2024 END DATE: 29.08.2024

**COMMENTS:** 

The test species were undergone toxicity for about 96 Hrs. RESULT: 98%survival of fish was noticed

Testing: As per M. L. Jackson & FAO –Food and Agriculture Organization

K. S. Lad Verified by



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(2x660 MW Coal Based Thermal Power Plant), Near Ananthavaram (V),Thotapalli Gudur (M),

SPSR Nellore (Dist.) -524344.

**Discipline: Chemical** 

**Group: Water** 

**Product: ETP OUTLET (Treated Effluent)** 

Date of Monitoring: 13.11.2024 Sample Collected By: Ganesh Sample Registration Date: 14.11.2024 Analysis Starting Date: 14.11.2024 Analysis Completed Date: 20.11.2024

Issue Date: 20.11.2024

Lab Ref: SEPL/ES/SEILEILP/11-24/0002

#### **TEST RESULT**

S.NO	TEST PARAMETERS	TEST METHOD	UNITS	STANDARD	RESULTS
1.	рН	IS:3025(Part-11)1983		5.5-9.0	7.3
2.	Total Dissolved Solids	IS:3025( <mark>Part-15)1984</mark>	mg/l	2100	376
3.	Total Suspended Solids	IS:3025(Part-15)1984	mg/l	200	65
4.	Chemical Oxygen Demand	IS:3025(Part-58)-1986	mg/l	250	38
5.	Biochemical Oxygen Demand (5 days at 20°C)	IS:3025(Part-44)-1993	mg/l	100	30
6.	Oil & Grease	IS:3025(Part-39)-1991	mg/l	10	<1.0

Note: IS- Indian Standard

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(2x660 MW Coal Based Thermal Power Plant), Near Ananthavaram(V),Thotapalli Gudur (M),

SPSR Nellore (Dist.) -524344.

Discipline: Chemical

**Group: Water** 

**Product: STP OUTLET** 

Date of Monitoring: 13.11.2024 Sample Collected By: Ganesh Sample Registration Date: 14.11.2024
Analysis Starting Date: 14.11.2024

Analysis Completed Date: 20.11.2024

Issue Date: 20.11.2024

Lab Ref: SEPL/ES/SEILEILP/11-24/0002

#### **TEST RESULT**

S.NO	TEST PARAMETERS	TEST METHOD	UNITS	STANDARD	RESULTS
1.	рН	IS:3025(Part-11)1983	-	5.5-9.0	7.2
2.	Total Dissolved Solids	IS:3025(Part-15)1984	mg/l	<2100	185
3.	Total Suspended Solids	IS:3025(Part-15)1984	mg/l	<200	57
4.	Chemical Oxygen Demand	IS:3025(Part-58)-1986	mg/l	<250	64
5.	Biochemical Oxygen Demand (5 days at 20°C)	IS:3025(Part-44)-1993	mg/l	<100	24
6.	Oil & Grease	IS:3025(Pa <mark>rt-39)-1991</mark>	mg/l	<10	<1.0

Note: IS-Indian Standard

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(2x660 MW Coal Based Thermal Power Plant), Near Ananthavaram (V), Thotapalli Gudur (M),

SPSR Nellore (Dist.) -524344.

Discipline: Chemical

Group: Wastewater

Sample Location: Ash Pond Effluent Water

Date of Monitoring: 14.11.2024 Sample Collected By: S. Ganesh

Sample Registration Date: 15.11.2024 Analysis Starting Date: 15.11.2024 Analysis Completed Date: 21.11.2024

Issue Date: 21.11.2024

Lab Ref: SEPL/ES/SEILEILP/11-24/0001

### **TEST RESULT**

C NO	TEST DADAMETEDS	LINUT	TEST METHOD	CTANDARD	DECLUT
S.NO	TEST PARAMETERS	UNIT	TEST METHOD	STANDARD	RESULT
1.	рН		IS:3025(Part-11)1983	6.5-8.5	7.5
2.	Color	Hazen	IS-3025(Part-4)2021	Colorless	Colorless
3.	Odor		IS-3025(Part-5)	Agreeable	Agreeable
4.	Total Suspended Solids	mg/l	IS:3025(Part-11)1983	100	69
5.	Chemical Oxygen Demand (COD)	mg/l	IS:3025(Part-58)-2006	250	57
6.	Biochemical Oxygen Demand (BOD) (3 days at 27 °C)	mg/l	IS:3025(Part-44)-1993	100	46
7.	Oil & Grease	mg/l	IS:3025(Part-39)-1991	10	<1.0
8.	Total Arsenic as As	mg/l	IS:3025(Part-37)-1988	0.2	<0.01
9.	Mercury as Hg	mg/l	IS:3025(Part-48)-1994	0.01	<0.001
10.	Lead as Pb	mg/l	IS:3025(Part-47)-1994	2.0	<0.01
11.	Cadmium as Cd	mg/l	IS:3025(Part-41)-1992	2.0	<0.001
12.	Hexavalent Chromium as Cr <sup>6+</sup>	mg/l	IS:3025(Part-52)-2003	1.0	<0.001

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(2X660 MW Coal Based Thermal Power Plant), Near Ananthavaram (V), Thotapalli Gudur (M),

SPSR Nellore (Dist.)- 524344.

Discipline: Chemical

**Group: Water** 

**Product: Water** 

**Location: Boiler Feed Water** 

Qty: 1 Ltrs

**Packing: Plastic Container** 

Date Of Sampling: 14.11.2024

Sample Registration Date: 15.11.2024

Analysis Starting Date: 15.11.2024

Issue Date: 21.11.2024

Lab Ref: SEPL/ES/SEILEILP/11-24/0001

Sample collected person details: S. Ganesh

### **TEST RESULT**

S.NO	TEST PARAMETERS	TEST METHOD	UNITS	STANDARDS	RESULTS
1.	Total Suspended Solids	IS3025(P-17)1984	mg/l	100	5.5
2.	Oil & Grease	IS3025(P-39)2021	mg/l	10	< 1.0
3.	Copper (Total)	IS3025(P-42)1992	mg/l	1.0	0.47
4.	Ferrous as Fe <sup>+</sup>	IS3025(P-53)20 <mark>03</mark>	mg/l	1.0	0.52
5.	Free Available Chlorine	IS3025(P-26)1986	mg/l	0.5	< 0.1

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### **TEST REPORT**

**ISSUED TO:** 

M/s. SEIL ENERGY INDIA LIMITED PROJECT-2

(2X660 MW Coal Based Thermal Power Plant), Near Ananthavaram (V), Thotapalli Gudur (M), SPSR Nellore (Dist.)- 524344.

Discipline: Chemical

Group: Water
Product: Water

**Location: Cooling Tower Blow Down** 

Qty: 1 Ltrs

**Packing: Plastic Container** 

Date Of Sampling: 14.11.2024

Sample Registration Date: 15.11.2024

Analysis Starting Date: 15.11.2024

Issue Date: 21.11.2024

Lab Ref: SEPL/ES/SEILEILP/11-24/0002

Sample collected person details: S. Ganesh

#### **TEST RESULT**

S.NO	TEST PARAMETERS	TEST METHOD	UNITS	STANDARD	RESULTS
1.	Zinc	IS3025(P-49)1994	mg/l	1.0	0.66
2.	Chromium (Total)	IS3025(P-52)2003	mg/l	0.2	BDL
3.	Phosphate	IS3025(P-31)1998	mg/l	5.0	3.7
4.	Free Available Chlorine	IS3025(P-26)1986	mg/l	0.5	0.1

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M/s. SEIL ENERGY INDIA LIMITED PROJECT-2

(2x660 MW Coal Based Thermal Power Plant), Near Ananthavaram (V),Thotapalli Gudur (M),

SPSR Nellore (Dist.) -524344.

**Discipline: Chemical** 

**Group: Water** 

Product: Marine Outfall Water
Date of Sampling: 13.11.2024
Sample Collected By: Ganesh

Sample Registration Date: 14.11.2024 Analysis Starting Date: 14.11.2024 Analysis Completed Date: 20.11.2024

Issue Date: 20.11.2024

Lab Ref: SEPL/ES/SEILEILP/11-24/0001

#### **TEST RESULT**

S. NO	TEST PARAMETERS	TEST METHOD	UNITS	STANDARDS	RESULTS
1	рН	IS:3025(Part-11)1983		6.5-8.5	6.8
2	Temperature Intake		°C	Shall not exceed 5°C	24.4
3	Temperature Out Fall		°C	above the Receiving temperature	26.8
4	Electric Conductivity	IS: 3025:1964	μs/cm		24210
5	Total Dissolved Solids	IS:3025(Part-15)1984	mg/l		17,759
6	Total Suspended Solids	IS:3025(Part-15)1984	mg/l	100	54
7	Chemical Oxygen Demand	IS:3025(Part-58)-2006	mg/l	250	89
8	Biochemical Oxygen Demand (3 days at 27°C)	IS:3025(Part-4 <mark>4)-1993</mark>	mg/l	100	51
9	Oil & Grease	IS:3025(Part-3 <mark>9)-1</mark> 991	mg/l	10	<1.0
10	Total Hardness as CaCO₃	IS:3025(Part-2 <mark>1)-2012</mark>	mg/l		4438
11	Total Alkalinity as CaCO₃	IS:3025(Part-23)-2012	mg/l		669
12	P- Alkalinity as CaCO₃	IS:3025(Part-13)-1964	mg/l		Nil
13	Turbidity	IS:3025(Part-10)-2012	NTU		5.1
14	Calcium as Ca	IS:3025(Part-40)-2012	mg/l		1,176
15	Magnesium as Mg	IS:3025(Part-46)-2012	mg/l		253
16	Sodium as Na	IS:3025(Part-45)1993	mg/l		568

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S. No	TEST PARAMETERS	TEST METHOD	UNITS	STANDARDS	RESULTS
17	Potassium as K	IS:3025(Part-45)1993	mg/l		278
18	Chloride as Cl	IS:3025(Part-32)-2012	mg/l		7,242
19	Sulphates as SO <sub>4</sub>	IS:3025(Part-24)-2012	mg/l		765
20	Nitrates as NO₃	IS:3025(Part-34)-2012	mg/l		43.6
21	Carbonates as CO₃	IS:3025(Part-51)-2017	mg/l		Nil
22	Bio Carbonates as HCO₃	IS:3025(Part-51)-2017	mg/l		466
23	Iron as Fe	IS:3025(Part-53)-2012	mg/l		5.0
24	Fluoride as F	IS:3025(Part-60)-2012	mg/l		1.9
25	Copper as Cu	IS:3025(Part-42)-2012	mg/l		0.80
26	Manganese as Mn	IS:3025(Part-59)-2012	mg/l		0.56
27	Phenolic Compounds as C <sub>6</sub> H <sub>5</sub> OH	IS:3025(Part-43)-2012	mg/l		<0.005
28	Cadmium as Cd	IS:3025(Part-41)-2012	mg/l	2.0	<0.005
29	Mercury as Hg	IS:3025(Part-48 <mark>)-2012</mark>	mg/l	0.01	<0.001
30	Selenium as Se	IS:3025(Part-56)-2012	mg/l		<0.005
31	Arsenic as As	IS:3025(Part-37)-2012	mg/l	0.2	<0.01
32	Cyanide as CN	IS:3025(Part-27)-2012	mg/l		<0.01
33	Lead as Pb	IS:3025(Part-47)-2012	mg/l	2.0	<0.01
34	Zinc as Zn	IS:3025(Part-49)-2012	mg/l		0.51
35	Hexavalent Chromium as Cr <sup>+6</sup>	IS:3025(Part-38)-1964	mg/l	1.0	<0.001
36	Boron as B	IS:3025(Part-5 <mark>7)-20</mark> 12	mg/l		0.002
37	Silica as SiO2	IS:3025(Part-3 <mark>5)-</mark> 2019	mg/l		38.4

Note: IS- Indian Standard

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### **TEST REPORT**

**ISSUED TO:** 

M/s. SEIL ENERGY INDIA LIMITED PROJECT-2

(2x660 MW Coal Based Thermal Power Plant), Near Ananthavaram (V),Thotapalli Gudur (M),

SPSR Nellore (Dist.) -524344.

Discipline: Chemical

Group: Water

**Product: Marine Outfall Water (Fish Bio-Assay Test)** 

Date of Sampling: 13.11.2024 Sample Collected By: Ganesh Sample Registration Date: 14.11.2024 Analysis Starting Date: 14.11.2024

Analysis Completed Date: 20.11.2024

Issue Date: 20.11.2024

Lab Ref: SEPL/ES/SEILEILP/11-24/0002

#### **TEST RESULT**

TEST SPECIES	SOURCE OF ORGANISM	LENGTH & WEIGHT (For Fish)	REMARKS
Zebra Fish	Through vendors	1. Length 4.5 cm 2.Weight 3.7 gm	Fish were not fed <u>Yes</u> Temperature range in     aquarium 26°C

#### REFERENCE TEST DATA

START DATE: 14.11.2024 END DATE: 20.11.2024

#### **COMMENTS:**

The test species were undergone toxicity for about 96 Hrs. RESULT: 97%survival of fish was noticed

Testing: As per M. L. Jackson & FAO –Food and Agriculture Organization

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### **TEST REPORT**

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M/s. SEIL ENERGY INDIA LIMITED PROJECT-2

(2x660 MW Coal Based Thermal Power Plant), Near Ananthavaram (V),Thotapalli Gudur (M), SPSR Nellore (Dist.) -524344.

Discipline: Chemical

**Group: Water** 

**Product: ETP OUTLET (Treated Effluent)** 

Date of Monitoring: 18.02.2025 Sample Collected By: Ganesh Sample Registration Date: 19.02.2025 Analysis Starting Date: 19.02.2025 Analysis Completed Date: 25.02.2025

Issue Date: 25.02.2025

Lab Ref: SEPL/ES/SEILEILP/02-25/0002

### TEST RESULT

S.NO	TEST PARAMETERS	TEST METHOD	UNITS	STANDARD	RESULTS
1.	рН	IS:3025(Part-11)1983		5.5-9.0	7.4
2.	Total Dissolved Solids	IS:3025(Part-15)1984	mg/l	2100	283
3.	Total Suspended Solids	IS:3025(Part-15)1984	mg/l	200	61
4.	Chemical Oxygen Demand	IS:3025(Part-58)-1986	mg/l	250	35
5.	Biochemical Oxygen Demand (5 days at 20°C)	IS:3025(Part-44)-1993	mg/l	100	33
6.	Oil & Grease	IS:3025(Part-39)-1991	mg/l	10	<1.0

Note: IS- Indian Standard

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Buresh W.
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(2x660 MW Coal Based Thermal Power Plant), Near Ananthavaram (V), Thotapalli Gudur (M),

SPSR Nellore (Dist.) -524344.

**Discipline: Chemical** 

**Group: Water** 

**Product: STP OUTLET** 

Date of Monitoring: 18.02.2025

Sample Collected By: S. Ganesh

Sample Registration Date: 19.02.2025

Analysis Starting Date: 19.02.2025
Analysis Completed Date: 25.02.2025

Issue Date: 25.02.2025

Lab Ref: SEPL/ES/SEILEILP/02-25/0002

#### TEST RESULT

S.NO	TEST PARAMETERS	TEST METHOD	UNITS	STANDARD	RESULTS
1.	рН	IS:3025(Part-11)1983		5.5-9.0	7.2
2.	Total Dissolved Solids	IS:3025(Part-15)1984	mg/l	<2100	189
3.	Total Suspended Solids	IS:3025(Part-15)1984	mg/l	<200	54
4.	Chemical Oxygen Demand	IS:3025(Part-58)-1986	mg/l	<250	69
5.	Biochemical Oxygen Demand (5 days at 20°C)	IS:3025(Part-44)-1993	mg/l	<100	28
6.	Oil & Grease	IS:3025(Part-39)-1991	mg/l	<10	<1.0

Note: IS-Indian Standard

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# **TEST REPORT**

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(2x660 MW Coal Based Thermal Power Plant), Near Ananthavaram (V), Thotapalli Gudur (M),

SPSR Nellore (Dist.) - 524344.

Discipline: Chemical

Group: Waste water

Sample Location: Ash Pond Effluent Water

Date of Monitoring: **18.02.2025**Sample Collected By: Ganesh

Sample Registration Date: 19.02.2025 Analysis Starting Date: 19.02.2025 Analysis Completed Date: 25.02.2025

Issue Date: 25.02.2025

Lab Ref: SEPL/ES/SEILEILP/02-25/0001

### TEST RESULT

S.NO	TEST PARAMETERS	UNIT	TEST METHOD	STANDARD	RESULT
1.	рН		IS:3025(Part-11)1983	6.5-8.5	7.3
2.	Color	Hazen	IS-3025(Part-4)2021	Colorless	Colorless
3.	Odor		IS-3025(Part-5)	Agreeable	Agreeable
4.	Total Suspended Solids	mg/l	IS:3025(Part-11)1983	100	76
5.	Chemical Oxygen Demand (COD)	mg/l	IS:3025(Part-58)-2006	250	51
6.	Biochemical Oxygen Demand (BOD) (3 days at 27 °C)	mg/l	IS:3025(Part-44)-1993	100	32
7.	Oil & Grease	mg/l	IS:3025(Part-39)-1991	10	<1.0
8.	Total Arsenic as As	mg/l	IS:3025(Part-37)-1988	0.2	<0.01
9.	Mercury as Hg	mg/l	IS:3025(Part-48)-1994	0.01	<0.001
10.	Lead as Pb	mg/l	IS:3025(Part-47)-1994	2.0	<0.01
11.	Cadmium as Cd	mg/l	IS:3025(Part-41)-1992	2.0	<0.001
12.	Hexavalent Chromium as Cr <sup>6+</sup>	mg/l	IS:3025(Part-52)-2003	1.0	<0.001

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(2X660 MW Coal Based Thermal Power Plant), Near Ananthavaram (V), Thotapalli Gudur (M), SPSR Nellore (Dist.)-524344.

Discipline: Chemical

**Group: Water Product: Water** 

**Location: Boiler Feed Water** 

Qty: 1 Ltrs

**Packing: Plastic Container** 

Date Of Sampling: 18.02.2025

Sample Registration Date: 19.02.2025

Analysis Starting Date: 19.02.2025

Issue Date: 25.02.2025

Lab Ref: SEPL/ES/SEILEILP/02-25/0001

Sample collected person details: S. Ganesh

#### **TEST RESULT**

S.NO	TEST PARAMETERS	TEST METHOD	UNITS	STANDARDS	RESULTS
1.	Total Suspended Solids	IS3025(P-17)1984	mg/l	100	5.9
2.	Oil & Grease	IS3025(P-39)2021	mg/l	10	< 1.0
3.	Copper (Total)	IS3025(P-42)1992	mg/l	1.0	0.59
4.	Ferrous as Fe <sup>+</sup>	IS3025(P-53)2003	mg/l	1.0	0.61
5.	Free Available Chlorine	IS3025(P-26)1986	mg/l	0.5	0.2

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(2X660 MW Coal Based Thermal Power Plant), Near Ananthavaram(V), Thotapalli Gudur (M), SPSR Nellore (Dist.)-524344.

Discipline: Chemical

**Group: Water Product: Water** 

**Location: Cooling Tower Blow Down** 

Qty: 1 Ltrs

**Packing: Plastic Container** 

Date Of Sampling: 18.02.2025

Sample Registration Date: 19.02.2025

Analysis Starting Date: 19.02.2025

Issue Date: 25.02.2025

Lab Ref: SEPL/ES/SEILEILP/02-25/0002

Sample collected person details: S. Ganesh

#### **TEST RESULT**

S.NO	TEST PARAMETERS	TEST METHOD	UNITS	STANDARDS	RESULTS
1.	Zinc	IS3025(P-49)1994	mg/l	1.0	0.68
2.	Chromium (Total)	IS3025(P-52)2003	mg/l	0.2	BDL
3.	Phosphate	IS3025(P-31)1998	mg/l	5.0	4.3
4.	Free Available Chlorine	IS3025(P-26)1986	mg/l	0.5	0.4

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(2x660 MW Coal Based Thermal Power Plant), Near Ananthavaram (V), Thotapalli Gudur (M),

SPSR Nellore (Dist.) -524344.

Discipline: Chemical

**Group: Water** 

Product: Marine Outfall Water
Date of Sampling: 18.02.2025
Sample Collected By: S .Ganesh

Sample Registration Date: 19.02.2025 Analysis Starting Date: 19.02.2025

Analysis Completed Date: 25.02.2025

Issue Date: 25.02.2025

Lab Ref: SEPL/ES/SEILEILP/02-25/0001

#### **TEST RESULT**

S. NO	TEST PARAMETERS	TEST METHOD	UNITS	STANDARDS	RESULTS
1	рН	IS:3025(Part-11)1983		6.5-8.5	7.5
2	Temperature Intake	-	°C	Shall not exceed 5°C above the	25.3
3	Temperature Out Fall		°C	Receiving temperature	27.6
4	Electric Conductivity	IS: 3025:1964	µs/cm		24356
5	Total Dissolved Solids	IS:3025(Part-15)1984	mg/l	\	17,769
6	Total Suspended Solids	IS:3025(Part-15)1984	mg/l	100	51
7	Chemical Oxygen Demand	IS:3025(Part-5 <mark>8)-2006</mark>	mg/l	250	85
8	Biochemical Oxygen Demand (3 days at 27°C)	IS:3025(Part-4 <mark>4)-1</mark> 993	mg/l	100	49
9	Oil & Grease	IS:3025(Part-3 <mark>9)-1991</mark>	mg/l	10	<1.0
10	Total Hardness as CaCO₃	IS:3025(Part-21)-2012	mg/l		4446
11	Total Alkalinity as CaCO₃	IS:3025(Part-23)-2012	mg/l		665
12	P- Alkalinity as CaCO₃	IS:3025(Part-13)-1964	mg/l		Nil
13	Turbidity	IS:3025(Part-10)-2012	NTU		5.5
14	Calcium as Ca	IS:3025(Part-40)-2012	mg/l		1,183
15	Magnesium as Mg	IS:3025(Part-46)-2012	mg/l		255
16	Sodium as Na	IS:3025(Part-45)1993	mg/l		564

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S. No	TEST PARAMETERS	TEST METHOD	UNITS	STANDARDS	RESULTS
17	Potassium as K	IS:3025(Part-45)1993	mg/l		282
18	Chloride as Cl	IS:3025(Part-32)-2012	mg/l		7,246
19	Sulphates as SO <sub>4</sub>	IS:3025(Part-24)-2012	mg/l		758
20	Nitrates as NO₃	IS:3025(Part-34)-2012	mg/l	1	41.4
21	Carbonates as CO₃	IS:3025(Part-51)-2017	mg/l	1	Nil
22	Bio Carbonates as HCO₃	IS:3025(Part-51)-2017	mg/l	1	458
23	Iron as Fe	IS:3025(Part-53)-2012	mg/l		4.8
24	Fluoride as F	IS:3025(Part-60)-2012	mg/l		1.7
25	Copper as Cu	IS:3025(Part-42)-2012	mg/l		0.76
26	Manganese as Mn	IS:3025(Part-59)-2012	mg/l		0.62
27	Phenolic Compounds as C <sub>6</sub> H₅OH	IS:3025(Part-43)-2012	mg/l		<0.005
28	Cadmium as Cd	IS:3025(Part-41)-2012	mg/l	2.0	<0.005
29	Mercury as Hg	IS:3025(Part-48 <mark>)-2012</mark>	mg/l	0.01	<0.001
30	Selenium as Se	IS:3025(Part-56)-2012	mg/l	-	<0.005
31	Arsenic as As	IS:3025(Part-37)-2012	mg/l	0.2	<0.01
32	Cyanide as CN	IS:3025(Part-27)-2012	mg/l		<0.01
33	Lead as Pb	IS:3025(Part-47)-2012	mg/l	2.0	<0.01
34	Zinc as Zn	IS:3025(Part-49)-2012	mg/l		0.51
35	Hexavalent Chromium as Cr <sup>+6</sup>	IS:3025(Part-3 <mark>8)-1964</mark>	mg/l	1.0	<0.001
36	Boron as B	IS:3025(Part-5 <mark>7)-20</mark> 12	mg/l	-	0.003
37	Silica as SiO2	IS:3025(Part-3 <mark>5)-2019</mark>	mg/l		36.7

Note: IS- Indian Standard

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### **TEST REPORT**

**ISSUED TO:** 

M/s. SEIL ENERGY INDIA LIMITED PROJECT-2

(2x660 MW Coal Based Thermal Power Plant), Near Ananthavaram (V), Thotapalli Gudur (M),

SPSR Nellore (Dist.) -524344.

Discipline: Chemical

Group: Water

Product: Marine Outfall Water (Fish Bio-Assay Test)

Date of Sampling: 18.02.2025 Sample Collected By: Ganesh Sample Registration Date: 19.02.2025 Analysis Starting Date: 19.02.2025

Analysis Completed Date: 25.02.2025

Issue Date: 25.02.2025

Lab Ref: SEPL/ES/SEILEILP/02-25/0002

#### **TEST RESULT**

TEST SPECIES	SOURCE OF ORGANISM	LENGTH & WEIGHT (For Fish)	REMARKS
Zebra Fish	Through vendors	1. Length 4.5 cm 2. Weight 3.8 gm	Fish were not fed <u>Yes</u> Temperature range in     aquarium 27°C

#### REFERENCE TEST DATA

START DATE: 19.02.2025 END DATE: 25.02.2025

COMMENTS:

The test species were undergone toxicity for about 96 Hrs. RESULT: 97% survival of fish was noticed

Testing: As per M. L. Jackson & FAO –Food and Agriculture Organization

K. S. Lad Verified by



Authorized by Managing Director

**LABORATORY:** Plot No 142/1, Eruvada Junction, Sabbavaram (M), Vizag - 531 035 **Web**: www.spectraenviro.com | **E-mail**: sepl.sjn@gmail.com | info@spectraenviro.com



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(2x660 MW Coal Based Thermal Power Plant), Near Ananthavaram (V),Thotapalli Gudur (M), SPSR Nellore (Dist.) -524344.

**Group: Atmospheric Pollution** 

**Product: Stack Emission Monitoring- May 2024** 

Location: Unit#1 (Stack Attached to 660 MW Boiler)

Date of Monitoring: 09.05.2024 Sample Registration Date: 11.05.2024 Analysis Starting Date: 11.05.2024

Analysis Completed Date: 20.05.2024

Issue Date: 20.05.2024

Lab Ref: SEPL/ES/SEILEILP/05-24/0001

### **TEST RESULT**

. Time of Sampling ---- : 10:15 Hrs. to 11:10 Hrs.

2. Time Duration : 00:50 Hrs.

(°C) Ambient Temperature : 35.9 4. Flue gas Temperature (°C) : 147 5. Velocity of the flue gas : 24.58 (m/sec) 6. C/s area of the duct  $(m^3)$ : 44.17 Stack Diameter : 7.5 (m) 8. Flue gas Flow Rate (Nm<sup>3</sup>/hr) : 3887843

S.NO	TEST PARAMETERS		TEST METHOD	UNITS	STANDARDS	RESULTS
1.	Particulate Matter (PM)		IS 11255 (part-1)1985	mg/Nm <sup>3</sup>	< 50	40.6
2.	Sulphur Dioxide (SO <sub>2</sub> )		IS 11255 (part-2)1985	mg/Nm <sup>3</sup>	-	879
3.	Oxides of Nitrogen (NOx)		IS 11255 (part-7)1985	mg/Nm <sup>3</sup>	350	241
4.	Carbon Monoxide (CO)		NSPS Test Method-10	ppm	•	1.7
5.	Mercury as Hg	S	tate of California Air Resources Board, Method10A	mg/Nm <sup>3</sup>	0.03	< 0.01

#### **Instrument Details:**

Instrument : Stack Monitoring Kit
Make : Sree Scientific Equipment
Model / SI No : Sem-150/220206

Model / SI No : Sem-150/220 Calibration Due : 28.02.2025

K. S. Lad Verified by



Authorized by Managing Director

**LABORATORY:** Plot No 142/1, Eruvada Junction, Sabbavaram (M), Vizag - 531 035 **Web**: www.spectraenviro.com | **E-mail**: sepl.sjn@gmail.com | info@spectraenviro.com





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### **TEST REPORT**

**ISSUED TO:** 

M/s. SEIL ENERGY INDIA LIMITED PROJECT-2

(2x660 MW Coal Based Thermal Power Plant), Near Ananthavaram(V), Thotapalli Gudur (M), SPSR Nellore (Dist.) -524344.

**Group: Atmospheric Pollution** 

**Product: Stack Emission Monitoring- May 2024** 

Location: Unit#2 (Stack Attached to 660 MW Boiler)

Date of Monitoring: 09.05.2024 Sample Registration Date: 11.05.2024 Analysis Starting Date: 11.05.2024

Analysis Completed Date: 20.05.2024

Issue Date: 20.05.2024

Lab Ref: SEPL/ES/SEILEILP/05-24/0002

#### TEST RESULT

I. Time of Sampling ----: : 11:25 Hrs. to 12:20 Hrs.

2. Time Duration : 00:55 Hrs.

Ambient Temperature : 35.1 4. Flue gas Temperature (°C) : 149 5. Velocity of the flue gas : 24.68 (m/sec) 6. C/s area of the duct  $(m^3)$ : 44.17 Stack Diameter : 7.5 (m) 8. Flue gas Flow Rate (Nm<sup>3</sup>/hr) : 3873532

S.NO	TEST PARAMETERS	TEST METHOD	UNITS	STANDARDS	RESULTS
1.	Particulate Matter (PM)	IS 11255 (part-1)1985	mg/Nm <sup>3</sup>	< 50	36.8
2.	Sulphur Dioxide (SO <sub>2</sub> )	IS 11255 (part-2)1985	mg/Nm <sup>3</sup>	-	725
3.	Oxides of Nitrogen (NOx)	IS 11255 (part-7)1985	mg/Nm <sup>3</sup>	350	321
4.	Carbon Monoxide (CO)	NSPS Test Method-10	ppm	-	1.4
5.	Mercury as Hg	State of Cal <mark>ifornia Air</mark> Resources Board, Method10A	mg/Nm <sup>3</sup>	0.03	<0.01

#### **Instrument Details:**

Instrument : Stack Monitoring Kit
Make : Sree Scientific Equipment

Model / SI No : Sem-150/220206 Calibration Due : 28.02.2025

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**LABORATORY:** Plot No 142/1, Eruvada Junction, Sabbavaram (M), Vizag - 531 035 **Web**: www.spectraenviro.com | **E-mail**: sepl.sjn@gmail.com | info@spectraenviro.com





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### **TEST REPORT**

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M/s. SEIL ENERGY INDIA LIMITED PROJECT-2

(2x660 MW Coal Based Thermal Power Plant), Near Ananthavaram (V),Thotapalli Gudur (M), SPSR Nellore (Dist.) -524344.

**Group: Atmospheric Pollution** 

**Product: Stack Emission Monitoring- August 2024** 

Location: Unit#1 (Stack Attached to 660 MW Boiler)

Date of Monitoring: 22.08.2024 Sample Registration Date: 23.08.2024 Analysis Starting Date: 23.08.2024

Analysis Completed Date: 29.08.2024

Issue Date: 29.08.2024

Lab Ref: SEPL/ES/SEILEILP/08-24/0001

#### TEST RESULT

. Time of Sampling ---- : 10:25 Hrs. to 11:15 Hrs.

2. Time Duration : 00:50 Hrs.

(°C) Ambient Temperature : 36.2 4. Flue gas Temperature (°C) : 148 5. Velocity of the flue gas : 24.88 (m/sec) 6. C/s area of the duct  $(m^3)$ : 44.17 Stack Diameter : 7.5 (m) 8. Flue gas Flow Rate (Nm<sup>3</sup>/hr) : 3905334

S.NO **TEST PARAMETERS UNITS STANDARDS RESULTS TEST METHOD** < 50 38.4 1. Particulate Matter (PM) IS 11255 (part-1)1985 mg/Nm<sup>3</sup> 2. Sulphur Dioxide (SO<sub>2</sub>) 745 IS 11255 (part-2)1985 mg/Nm<sup>3</sup> 350 3. Oxides of Nitrogen (NOx) IS 11255 (part-7)1985 mg/Nm<sup>3</sup> 326 1.3 4. Carbon Monoxide (CO) NSPS Test Method-10 ppm State of California Air Resources Mercury as Hg mg/Nm<sup>3</sup> 0.03 < 0.01 Board, Method10A

#### **Instrument Details:**

Instrument : Stack Monitoring Kit
Make : Sree Scientific Equipment
Model / SI No : Sem-150/220206

Model / SI No : Sem-150/220 Calibration Due : 28.02.2025

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Buresh W.
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M/s. SEIL ENERGY INDIA LIMITED PROJECT-2

(2x660 MW Coal Based Thermal Power Plant), Near Ananthavaram (V), Thotapalli Gudur (M), SPSR Nellore (Dist.) -524344.

**Group: Atmospheric Pollution** 

**Product: Stack Emission Monitoring- August 2024** 

Location: Unit#2 (Stack Attached to 660 MW Boiler)

Date of Monitoring: 22.08.2024 Sample Registration Date: 23.08.2024 Analysis Starting Date: 23.08.2024

Analysis Completed Date: 29.08.2024

Issue Date: 29.08.2024

Lab Ref: SEPL/ES/SEILEILP/08-24/0002

#### TEST RESULT

. Time of Sampling ---- : 11:35 Hrs. to 12:30 Hrs.

2. Time Duration : 00:55 Hrs.

Ambient Temperature : 37.5 (°C) 4. Flue gas Temperature (°C) : 148 5. Velocity of the flue gas (m/sec) : 24.65 6. C/s area of the duct  $(m^3)$ : 44.17 Stack Diameter : 7.5 (m) 8. Flue gas Flow Rate (Nm<sup>3</sup>/hr) : 3891023

S.NO	TEST PARAMETERS	TEST METHOD	UNITS	STANDARDS	RESULTS
1.	Particulate Matter (PM)	IS 11255 (part-1)1985	mg/Nm <sup>3</sup>	< 50	40.2
2.	Sulphur Dioxide (SO <sub>2</sub> )	IS 11255 (part-2)1985	mg/Nm <sup>3</sup>	-	782
3.	Oxides of Nitrogen (NOx)	IS 11255 (part-7)1985	mg/Nm <sup>3</sup>	350	275
4.	Carbon Monoxide (CO)	NSPS Test Method-10	ppm	-	1.6
5.	Mercury as Hg	State of California Air Resources Board, Method10A	mg/Nm <sup>3</sup>	0.03	<0.01

#### **Instrument Details:**

Instrument : Stack Monitoring Kit
Make : Sree Scientific Equipment

Model / SI No : Sem-150/220206 Calibration Due : 28.02.2025

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# **TEST REPORT**

**ISSUED TO:** 

M/s. SEIL ENERGY INDIA LIMITED PROJECT-2

(2x660 MW Coal Based Thermal Power Plant), Near Ananthavaram (V), Thotapalli Gudur (M),

SPSR Nellore (Dist.) -524344.

**Group: Atmospheric Pollution** 

**Product: Stack Emission Monitoring- NOVEMBER 2024** 

Location: Unit#1 (Stack Attached to 660 MW Boiler)

Date of Monitoring: 13.11.2024
Sample Registration Date: 14.11.2024

Analysis Starting Date: 14.11.2024

Analysis Completed Date: 20.11.2024

Issue Date: 20.11.2024

Lab Ref: SEPL/ES/SEILEILP/11-24/0001

#### **TEST RESULT**

. Time of Sampling ----: 10:20 Hrs. to 11:15 Hrs.

2. Time Duration : 00:55 Hrs.

Ambient Temperature
 Flue gas Temperature
 Velocity of the flue gas
 C/s area of the duct
 (°C) : 33.8
 (°C) : 146
 (m/sec) : 24.71
 (m³) : 44.17

'. Stack Diameter (m) : 7.5

8. Flue gas Flow Rate (Nm<sup>3</sup>/hr) : 3929186.52

S. NO	TEST PARAMETERS	TEST METHOD	UNITS	STANDARDS	RESULTS
1.	Particulate Matter (PM)	IS 11255 (part-1)1985	mg/Nm <sup>3</sup>	< 50	37.4
2.	Sulphur Dioxide (SO <sub>2</sub> )	IS 11255 (part-2)1985	mg/Nm <sup>3</sup>	-	643
3.	Oxides of Nitrogen (NOx)	IS 11255 (part-7)1985	mg/Nm <sup>3</sup>	350	214
4.	Carbon Monoxide (CO)	NSPS Test Method-10	ppm	-	1.1
5.	Mercury as Hg	State of California Air Resources Board, Method10A	mg/Nm <sup>3</sup>	0.03	< 0.01

### **Instrument Details:**

Instrument : Stack Monitoring Kit
Make : Sree Scientific Equipment

Model / SI No : Sem-150/220206 Calibration Due : 28.02.2025





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M/s. SEIL ENERGY INDIA LIMITED PROJECT-2

(2x660 MW Coal Based Thermal Power Plant), Near Ananthavaram (V), Thotapalli Gudur (M), SPSR Nellore (Dist.) -524344.

**Group: Atmospheric Pollution** 

**Product: Stack Emission Monitoring- NOVEMBER 2024** 

Location: Unit#2 (Stack Attached to 660 MW Boiler)

Date of Monitoring: 13.11.2024 Sample Registration Date: 14.11.2024 Analysis Starting Date: 14.11.2024 Analysis Completed Date: 20.11.2024

Issue Date: 20.11.2024

Lab Ref: SEPL/ES/SEILEILP/11-24/0002

#### **TEST RESULT**

: 11:25 Hrs. to 12:25 Hrs. Time of Sampling

Time Duration : 01:00 Hrs. 3. Ambient Temperature (°C) : 34.2 4. Flue gas Temperature (°C) : 145 5. Velocity of the flue gas6. C/s area of the duct (m/sec) : 24.82  $(m^3)$ : 44.17 Stack Diameter : 7.5 (m)

(Nm<sup>3</sup>/hr) : 3946677.84 8. Flue gas Flow Rate

S. NO	TEST PARAMETERS	TEST METHOD	UNITS	STANDARDS	RESULTS
1.	Particulate Matter (PM)	IS 11255 (part-1)1985	mg/Nm <sup>3</sup>	< 50	36.6
2.	Sulphur Dioxide (SO <sub>2</sub> )	IS 11255 (part-2)1985	mg/Nm <sup>3</sup>	-	985
3.	Oxides of Nitrogen (NOx)	IS 11255 (part-7)1985	mg/Nm <sup>3</sup>	350	268
4.	Carbon Monoxide (CO)	NSPS Test Method-10	ppm	-	1.2
5.	Mercury as Hg	State of California Air Resources Board, Method10A	mg/Nm <sup>3</sup>	0.03	<0.01

### **Instrument Details:**

Instrument : Stack Monitoring Kit Make : Sree Scientific Equipment Model / SI No : Sem-150/220206

Calibration Due : 28.02.2025





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SPSR Nellore (Dist.) -524344.

Group: Atmospheric Pollution

**Product: Stack Emission Monitoring- FEBRUARY 2025** 

Location: Unit#1 (Stack Attached to 660 MW Boiler)

Date of Monitoring: 18.02.2025 Sample Registration Date: 19.02.2025 Analysis Starting Date: 19.02.2025

Analysis Completed Date: 25.02.2025

Issue Date: 25.02.2025

Lab Ref: SEPL/ES/SEILEILP/02-25/0001

#### **TEST RESULT**

Time of Sampling ----:: 10:15 Hrs. to 11:15 Hrs.

2. Time Duration : 01:00 Hrs.
3. Ambient Temperature (°C) : 34.1
4. Flue gas Temperature (°C) : 149
5. Velocity of the flue gas (m/sec) : 24.64

6. C/s area of the duct (m³) : 44.17 7. Stack Diameter (m) : 7.5

8. Flue gas Flow Rate (Nm<sup>3</sup>/hr) : 3940317.36

S.NO	TEST PARAMETERS	TEST METHOD	UNITS	STANDARDS	RESULTS
1.	Particulate Matter (PM)	IS 11255 (part-1)1985	mg/Nm <sup>3</sup>	< 50	32.9
2.	Sulphur Dioxide (SO <sub>2</sub> )	IS 11255 (part-2)1985	mg/Nm <sup>3</sup>	-	756
3.	Oxides of Nitrogen (NOx)	IS 11255 (part-7)1985	mg/Nm <sup>3</sup>	350	246
4.	Carbon Monoxide (CO)	NSPS Test Method-10	ppm	-	1.2
5.	Mercury as Hg	State of California Air Resources Board, Method10A	mg/Nm <sup>3</sup>	0.03	< 0.01

### **Instrument Details:**

Instrument : Stack Monitoring Kit
Make : Sree Scientific Equipment

Model / SI No : Sem-150/220206 Calibration Due : 28.02.2025





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# **TEST REPORT**

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M/s. SEIL ENERGY INDIA LIMITED PROJECT-2

(2x660 MW Coal Based Thermal Power Plant), Near Ananthavaram (V), Thotapalli Gudur (M), SPSR Nellore (Dist.) -524344.

**Group: Atmospheric Pollution** 

Product: Stack Emission Monitoring- FEBRUARY 2025

Location: Unit#2 (Stack Attached to 660 MW Boiler)

Date of Monitoring: 18.02.2025 Sample Registration Date: 19.02.2025 Analysis Starting Date: 19.02.2025
Analysis Completed Date: 25.02.2025

Issue Date: 25.02.2025

Lab Ref: SEPL/ES/SEILEILP/02-25/0002

### **TEST RESULT**

. Time of Sampling ----: : 11:25 Hrs. to 12:15 Hrs.

Time Duration : 00:55 Hrs.
 Ambient Temperature (°C) : 34.7
 Flue gas Temperature (°C) : 151
 Velocity of the flue gas (m/sec) : 24.68
 C/s area of the duct (m³) : 44.17

. Stack Diameter (m) : 7.5

8. Flue gas Flow Rate (Nm<sup>3</sup>/hr) : 3956218.56

S.NO	TEST PARAMETERS	TEST METHOD	UNITS	STANDARDS	RESULTS
1.	Particulate Matter (PM)	IS 11255 (part-1)1985	mg/Nm <sup>3</sup>	< 50	27.3
2.	Sulphur Dioxide (SO <sub>2</sub> )	IS 11255 (part-2)1985	mg/Nm <sup>3</sup>	-	842
3.	Oxides of Nitrogen (NOx)	IS 11255 (part-7)1985	mg/Nm <sup>3</sup>	350	237
4.	Carbon Monoxide (CO)	NSPS Test Method-10	ppm	-	1.3
5.	Mercury as Hg	State of California Air Resources Board, Method10A	mg/Nm <sup>3</sup>	0.03	<0.01

### **Instrument Details:**

Instrument : Stack Monitoring Kit
Make : Sree Scientific Equipment

Model / SI No : Sem-150/220206 Calibration Due : 28.02.2025





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